

**UNITED NATIONS / DOT
PERFORMANCE CERTIFICATION**



4G PERIODIC RETEST

4 x 14783 Fire Suppression Aerosol Generator Packaging

TEST REPORT #: 22-MN20457

u 4G / Y8.9 / S / **
n USA / +AA7415

**Insert the year packaging is manufactured

TESTING PERFORMED FOR:

FIREAWAY, INC.
5852 Baker Road
Minnetonka, MN 55345

ATTN: Patti Buse

TESTING PERFORMED BY:+

TEN-E PACKAGING SERVICES, INC.
1666 County Road 74
Newport, MN 55055
Phone: 651-459-0671
Fax: 651-459-1430

November 3, 2022

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SECTION I: CERTIFICATION

Periodic Retest of the Fireaway, Inc. 4 x 14783 Fire Suppression Aerosol Generator Packaging

TEN-E Packaging Services, Inc. is a current DOT UN Third-Party Certification Agency under §107.403 and certifies that the **Fireaway, Inc.** packaging referenced above has passed the standards of the DEPARTMENT OF TRANSPORTATION'S TITLE 49 CFR; Performance Oriented Packaging Standards, Section 178. This package is also certified under IMDG, ICAO/IATA Regulations and the UN Recommendations on the Transport of Dangerous Goods. It is the responsibility of the end user to determine authorization for use under these regulations. The use of other packaging methods or components other than those documented in this report may render this certification invalid.

SUMMARY OF PERFORMANCE TESTS

| UN / DOT TEST | 49 CFR REFERENCE | TEST LEVEL | TEST CONTENTS | TEST COMPLETED | TEST RESULTS |
|--|------------------|--------------------|---|--------------------|--------------|
| Drop | 178.603 | 1.2 m | Simulated Articles | November 3, 2022 | PASS |
| Stacking | 178.606 | 90.7 Kg – 24 Hours | Empty | October 28, 2022 | PASS |
| Vibration | 178.608 | 4.0 Hz – 1 Hour | Simulated Articles | October 28, 2022 | PASS |
| Cobb | 178.516 | 30 Minutes | --- | September 28, 2022 | PASS |
| TEST REPORT NUMBERS: | | | 22-MN20457, 20-MN20508 | | |
| UN MARKING: (CFR 49 – 178.503) | | |  4G / Y8.9 / S / ** USA / +AA7415 | | |
| PACKAGING IDENTIFICATION CODE: | | | 4G - Fiberboard Box (178.516) | | |
| PERFORMANCE STANDARD: | | | Y (Packaging meets Packing Group II and III tests) | | |
| AUTHORIZED GROSS MASS: | | | 8.9 Kg (19.6 Lbs.) | | |
| "S" DESIGNATION: | | | Denotes Inner Packagings | | |
| YEAR OF MANUFACTURE: | | | ** Insert year the packaging is manufactured | | |
| STATE AUTHORIZING THE MARK: | | | USA | | |
| PACKAGING CERTIFICATION AGENCY: | | | (+AA) TEN-E Packaging Services, Inc. (Newport, MN CAA #2006030022) | | |
| THIRD PARTY PACKAGING IDENTIFICATION: | | | +AA7415 | | |
| PERIODIC RETEST DATE: | | | November 3, 2024 | | |

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY THAT THE PACKAGING TESTED IS MERCHANTABLE OR FIT FOR A PARTICULAR PURPOSE, ARE DISCLAIMED. In no event shall TEN-E Packaging Services, Inc. liability exceed the total amount paid by **Fireaway, Inc.** for services rendered. In the event of future changes to the above referenced test standards, it is the responsibility of **Fireaway, Inc.** to determine whether additional testing or updating of past testing is necessary to verify that the packaging we have tested remains in compliance with those standards.

MANUFACTURER:

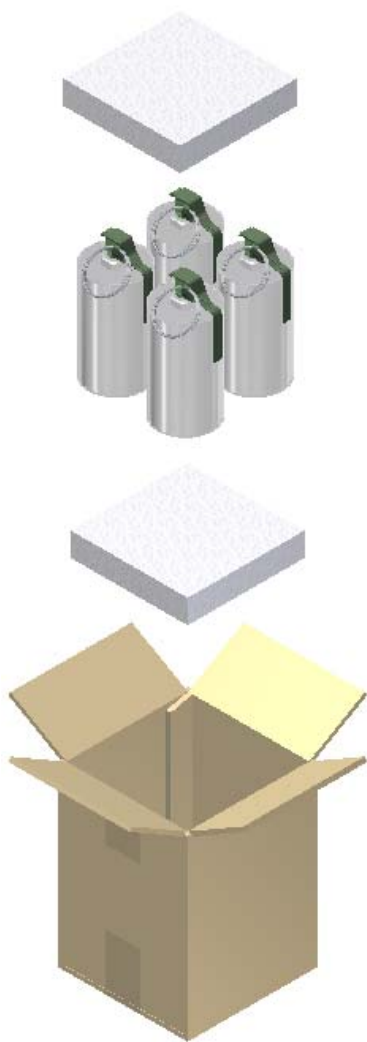
Fireaway, Inc.
 5852 Baker Road
 Minnetonka, MN 55345



 Peter Stampfle
 Packaging Engineer
 TEN-E Packaging Services, Inc.
 1666 County Road 74
 Newport, MN 55055

SECTIONS II & V: PACKAGING DESCRIPTIONS / COMPONENT DRAWINGS

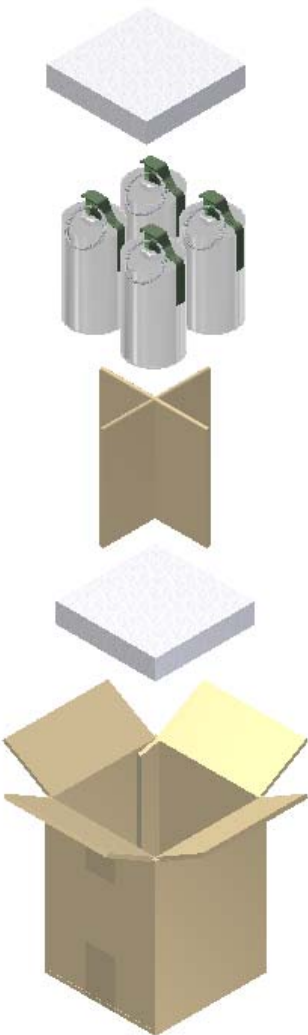
Variable #1: 4 x 14783 Fire Suppression Aerosol Generator Packaging without Partition

| ASSEMBLY DRAWING | TEST LEVELS |
|--|---|
|  | Certification Type: Periodic Retest |
| | Packaging Code Designation: 4G |
| | Packing Group: II |
| | TEST SAMPLE PREPARATION (Refer to Section IV) |
| | Overall Packaging Tare Weight: 368 Grams (Less Inner Packagings) |
| | Gross Weight of Inner Packagings: 8,832 Grams |
| | Package Test Weight: 9.2 Kg 20.2 Lbs. |
| | Authorized Package Gross Mass: 9.2 Kg 20.2 Lbs. |
| | CLOSING METHODS – INNER PACKAGING |
| | As Prepared For Transport By Client |
| | CLOSING METHODS – SHIPPER |
| | Top Flaps: |
| | Manufacturer: 3M, St. Paul, MN |
| | Type: 3M #375 Pressure Sensitive Tape |
| | Width: 48 mm (2") |
| | Overlap: 2" Minimum |
| | Tape Pattern: Center Seam |
| | Bottom Flaps: |
| | Manufacturer: 3M, St. Paul, MN |
| | Type: 3M #375 Pressure Sensitive Tape |
| | Width: 48 mm (2") |
| | Overlap: 2" Minimum |
| | Tape Pattern: Center Seam |
| | Refer to Appendix A for Manufacturer's Closure Instructions |

For Packagings with an Established Gross Mass:

If the gross mass calculation in this report exceeds the previously established gross mass, the manufacturer may elect to maintain the current gross mass marking (e.g. the gross mass rating of the UN marking on the packaging may be less than the calculated gross mass indicated in this report) or use the newly established gross mass. In no event shall the gross mass marking on the packaging exceed the gross mass to which the packaging was tested.


Variable #2: 4 x 14783 Fire Suppression Aerosol Generator Packaging with Partition

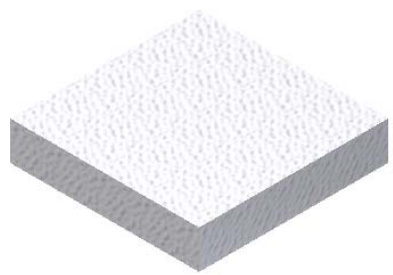
| ASSEMBLY DRAWING | TEST LEVELS |
|--|---|
|  | Certification Type: Periodic Retest |
| | Packaging Code Designation: 4G |
| | Packing Group: II |
| | TEST SAMPLE PREPARATION (Refer to Section IV) |
| | Overall Packaging Tare Weight: 398 Grams (Less Inner Packagings) |
| | Gross Weight of Inner Packagings: 8,832 Grams |
| | Package Test Weight: 9.2 Kg 20.2 Lbs. |
| | Authorized Package Gross Mass: 9.2 Kg 20.2 Lbs. |
| | CLOSING METHODS – INNER PACKAGING |
| | As Prepared For Transport By Client |
| | CLOSING METHODS – SHIPPER |
| | Top Flaps: |
| | Manufacturer: 3M, St. Paul, MN |
| | Type: 3M #375 Pressure Sensitive Tape |
| | Width: 48 mm (2") |
| | Overlap: 2" Minimum |
| | Tape Pattern: Center Seam |
| | Bottom Flaps: |
| | Manufacturer: 3M, St. Paul, MN |
| | Type: 3M #375 Pressure Sensitive Tape |
| | Width: 48 mm (2") |
| | Overlap: 2" Minimum |
| | Tape Pattern: Center Seam |
| | Refer to Appendix A for Manufacturer's Closure Instructions |


For Packagings with an Established Gross Mass:

If the gross mass calculation in this report exceeds the previously established gross mass, the manufacturer may elect to maintain the current gross mass marking (e.g. the gross mass rating of the UN marking on the packaging may be less than the calculated gross mass indicated in this report) or use the newly established gross mass. In no event shall the gross mass marking on the packaging exceed the gross mass to which the packaging was tested.

COMPONENT INFORMATION

| SIMULATED ARTICLE (Used in Both Variables) | | DRAWING |
|---|--|---|
| Manufacturer: Fireaway, Inc., Minnetonka, MN | |  |
| Description: | Inert Fire Suppression Round Aerosol Generator with Top Bolt, Pin and Metal Ring | |
| Quantity: | 4 | |
| Material: | Aluminum | |
| Gross Weight: | 2,216 Grams (each) | |
| Overall Dimensions: | | |
| • Diameter | 3.331" | |
| • Shoulder Height | 5.668" | |
| • Overall Height | 6.962" | |
| Markings (QC Audit): | INERT POP TEST | |

| FOAM PAD (14776) (Used in Both Variables) | | DRAWING |
|---|----------------------------|---|
| Manufacturer: Stephen Gould Corporation, Savage, MN | |  |
| Description | Top and Bottom Foam Pads | |
| Quantity: | 2 | |
| Material: | White Expanded Polystyrene | |
| Tare Weight: | 19 Grams (each) | |
| Overall Dimensions: | | |
| • Length | 6-7/8" | |
| • Width | 6-3/4" | |
| • Thickness | 1-7/16" | |
| Markings (QC Audit): | None | |

| PARTITION (PN 14775) (Used in Variable #2) | | DRAWING |
|---|--|---|
| Manufacturer: Stephen Gould Corporation, Savage, MN | |  |
| Description: | 4-Cell Slotted Partition | |
| Quantity: | 1 | |
| Material/Flute: | Single Wall Natural Kraft Corrugated Fiberboard, C-Flute | |
| Basis Weight Lbs./MSF (Outer to Inner) | | |
| • Measured | 35.4 / 23.5 / 34.9 | |
| Board Caliper (Nominal): | 0.1720" | |
| Tare Weight: | | |
| • Assembled | 31 Grams | |
| • Each Piece | 16 Grams | |
| Overall Dimensions: | | |
| • Assembled | 6-7/8" x 6-7/8" x 7" | |
| • Each Piece | 6-7/8" x 7" | |
| Markings (QC Audit): | None | |

| SHIPPER (14783) | | |
|--|---|-------------------------------|
| Manufacturer: Liberty Carton, Minneapolis, MN | | |
| Description: | Regular Slotted Container | |
| Material/Flute (Outer to Inner): | 350 Lb. Test Double Wall Natural Kraft Corrugated Fiberboard, B/C-Flute | |
| Basis Weight (Outer to Inner) Lbs./MSF: | | |
| • Specification | 42 / 23 / 42 / 23 / 42 | |
| Tare Weight: | 329 Grams | |
| DIMENSIONS | | |
| | Specification Dimensions (Inside) | Measured Dimensions (Outside) |
| • Length | 7" | 7-3/8" |
| • Width | 7" | 7-3/8" |
| • Height | 10" | 11" |
| Board Caliper (Nominal): | 0.2655" | |
| Manufacturer's Joint: | Inside Glued, 1-3/8" Lap | |
| Markings (QC Audit): | <div style="display: flex; justify-content: space-between;"> <div> (u) (n) 4G / Y8.9 / S / 22 USA / +AA7415 Stat-X 14783 </div> <div> Aerosol Fire Suppression 250/500 </div> <div> 10-22 </div> </div> | |
| BOX CERTIFICATE | | |
| (A) Corrugated Manufacturer: | Liberty Carton Co. | |
| (B) Structure: | Double Wall | |
| (C) Bursting Test | 350 Lbs. Per Sq. Inch | |
| (D) Min comb Wt. Facings: | 126 Lbs. Per M Sq. Ft | |
| (E) Size Limit: | 105" | |
| (F) Gross Wt. Lt: | 120 Lbs. | |
| (G) Location: | Minneapolis, MN | |







SECTION III: TEST PROCEDURES AND RESULTS

DROP TESTS

Variable #1: Without Partition

| TEST INFORMATION | | TEST CRITERIA |
|----------------------------|---|---|
| TEST CONTENTS: | Simulated Articles | <ul style="list-style-type: none"> There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging. Any discharge from a closure is slight and ceases immediately after impact with no further leakage. (§178.603) |
| SAMPLE PREPARATION: | Refer to Section II | |
| CONDITIONING: | Ambient | |
| DROP HEIGHT: | 1.2 Meters (48") (Refer to Section IV) | |
| TEST EQUIPMENT: | L.A.B. Accu Drop 160 | |

DROP ORIENTATIONS AND TEST RESULTS







| Sample #1: Flat on Bottom | Sample #2: Flat on Top | *Sample #3: Flat on Long Side |
|---|---|---|
|  |  |  |
| PASS: No leakage or damage. | PASS: No leakage or damage. | PASS: No leakage or damage. |
| *Sample #4: Flat on Short Side | *Sample #5: Bottom Corner | **Sample #1: Top Corner |
|  |  |  |
| PASS: No leakage or damage. | PASS: No leakage. Slight deformation at impact corner. | PASS: No leakage. Slight deformation at impact corner. |

*Side and corner drops were conducted to impact the manufacturer's joint.

**Flat on bottom drop sample was also used for the top corner drop.

DROP TESTS

Variable #2: With Partition

| TEST INFORMATION | | TEST CRITERIA |
|---|---|--|
| TEST CONTENTS: | Simulated Articles | <ul style="list-style-type: none">• There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging.• Any discharge from a closure is slight and ceases immediately after impact with no further leakage. (§178.603) |
| SAMPLE PREPARATION: | Refer to Section II | |
| CONDITIONING: | Ambient | |
| DROP HEIGHT: | 1.2 Meters (48") (Refer to Section IV) | |
| TEST EQUIPMENT: | L.A.B. Accu Drop 160 | |
| DROP ORIENTATIONS AND TEST RESULTS | | |
| Sample #6: Flat on Bottom | Sample #7: Flat on Top | *Sample #8: Flat on Long Side |
|  |  |  |
| PASS: No leakage or damage. | PASS: No leakage or damage. | PASS: No leakage or damage. |
| *Sample #9: Flat on Short Side | *Sample #10: Bottom Corner | **Sample #6: Top Corner |
|  |  |  |
| PASS: No leakage or damage. | PASS: No leakage. Slight deformation at impact corner. | PASS: No leakage. Slight deformation at impact corner. |

*Side and corner drops were conducted to impact the manufacturer's joint.

**Flat on bottom drop sample was also used for the top corner drop.

STACKING TEST

| TEST INFORMATION | | TEST CRITERIA |
|----------------------------|---|---|
| TEST CONTENTS: | Empty | <ul style="list-style-type: none"> There can be no deterioration that could adversely affect transport safety or any distortion liable to reduce the package's strength, cause instability in stacks of packages, or cause damage to inner packagings that is likely to reduce safety in transport. (§178.606) |
| SAMPLE PREPARATION: | Refer to Section II | |
| CONDITIONING: | Ambient | |
| TEST LOAD APPLIED: | 90.7 Kg (200.0 Lbs.) (Refer to Section IV) | |
| TEST DURATION: | 24 Hours | |
| TEST EQUIPMENT: | Dead Load Weights | |

STACKING TEST SET-UP & RESULTS



| Sample # | Maximum Deflection After 24 Hours | Results |
|----------|-----------------------------------|---------|
| 11 | 0" | PASS |
| 12 | 0" | PASS |
| 13 | 1/8" | PASS |


Comments/Observations: Following the 24-hour stack test, there was no damage likely to affect the performance of the packaging.

Stacking Stability: Not conducted; required only for guided load tests.

VIBRATION TEST

| TEST INFORMATION | | TEST CRITERIA |
|----------------------------|--|--|
| TEST CONTENTS: | Simulated Articles | <ul style="list-style-type: none"> Immediately following the period of vibration, each package must be removed from the platform, turned on its side and observed for any evidence of leakage. A packaging passes the vibration test if there is no rupture or leakage from any of the packages. No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength. (\$178.608) |
| SAMPLE PREPARATION: | Refer to Section II | |
| CONDITIONING: | Ambient | |
| TABLE DISPLACEMENT: | 1" | |
| TEST FREQUENCY: | 4.0 Hz | |
| TEST DURATION: | 1 Hour | |
| TEST EQUIPMENT: | Vertical motion using L.A.B. 10000 Transportation Simulator | |


VIBRATION TEST SET-UP AND RESULTS

|  | Variable #1 Sample # | Variable #2 Sample # | Results | Comments/Observations |
|---|-------------------------|-------------------------|---------|-----------------------|
| | 11 | 14 | PASS | No leakage or damage. |
| | 12 | 15 | PASS | |
| | 13 | 16 | PASS | |

COBB WATER ABSORPTION TEST

| TEST INFORMATION | TEST CRITERIA |
|---|---|
| NUMBER OF SAMPLES: 5 SAMPLE SIZE: 5" x 5" (Minimum) CONDITIONING: 73°F / 50% RH Chamber #215 WATER APPLIED: 100 mL / Sample TEST DURATION: 30 Minutes / Sample TEST EQUIPMENT: Precisa 100A-300M Analytical Balance Gurley Cobb Water Absorption Fixtures | <ul style="list-style-type: none"> An increase in mass greater than 155 g/m² over the 30 minute duration represents an unacceptable level of water resistance. (§178.516) |

COBB WATER ABSORPTION TEST RESULTS

| REPRESENTATIVE SET-UP PHOTO | Sample # | Water Absorbed |
|---|-----------------|------------------------------|
|  | 1 | 114.2 g/m ² |
| | 2 | 113.2 g/m ² |
| | 3 | 172.2 g/m ² |
| | 4 | 110.8 g/m ² |
| | 5 | 107.0 g/m ² |
| | AVERAGE: | 123.5 g/m² |
| | RESULT | PASS |

REGULATORY AND INDUSTRY STANDARD REFERENCES

REGULATORY REFERENCES

| TEST | 49 CFR ^① | UN ^② | IMDG ^③ | ICAO ^④ | IATA ^⑤ |
|-------------------|----------------------|--------------------------|-------------------|-------------------|--------------------------|
| | October 2021 Edition | 22 nd Edition | 2020 Edition | 2021-2022 Edition | 63 rd Edition |
| Drop: | 178.603 | 6.1.5.3 | 6.1.5.3 | 6;4.3 | 6.3.3 |
| Stacking: | 178.606 | 6.1.5.6 | 6.1.5.6 | 6;4.6 | 6.3.6 |
| Vibration: | 178.608 | --- | --- | 4;1.1.1 & 4;1.1.4 | 5.0.2.7 |
| Cobb: | 178.516(b)(1) | 6.1.4.12.1 | 6.1.4.12.1 | 6;3.1.11.1 | 6.2.12.2 |

① United States Department of Transportation Code of Federal Regulations (CFR) Title 49, Transportation, Parts 100-185

② The United Nations Recommendations on the Transport of Dangerous Goods – Model Regulations (UN – Orange Book)

③ International Maritime Dangerous Goods Code (IMDG)

④ Technical Instructions for the Safe Transport of Dangerous Goods by Air (ICAO)

⑤ International Air Transport Association (IATA) Dangerous Goods Regulations

INDUSTRY STANDARD REFERENCES

| | | |
|-------------------|--------------------------|--|
| Drop: | ASTM ^⑥ D5276: | Standard Test Method for Drop Test of Loaded Containers by Free Fall |
| | ISO ^⑦ 2248: | Packaging – Complete, Filled Transport Packages – Vertical Impact Test by Dropping |
| Stacking: | ASTM ^⑥ D8409 | Standard Guide for Conducting Stacking Tests on UN Packagings Using Guided or Unguided Loads |
| | ASTM ^⑥ D4577: | Standard Test Method for Compression Resistance of a Container Under Constant Load |
| | ISO ^⑦ 2234: | Packaging – Complete, Filled Transport Packages – Stacking Test using Static Load |
| Vibration: | ASTM ^⑥ D999: | Standard Test Method for Vibration Testing of Shipping Containers |
| | ISO ^⑦ 2247: | Packaging – Complete, Filled Transport Packages – Vibration Test at Fixed Low Frequency |
| Cobb: | ISO ^⑦ 535: | Paper and Board – Determination of Water Absorption – Cobb Method |

⑥ American Society for Testing and Materials (ASTM)

⑦ International Organization for Standardization (ISO)

EQUIPMENT

All inspection, measuring and test equipment that can affect product quality is calibrated and adjusted at prescribed intervals, or prior to use, and is traceable to NIST, using ANSI Z540 as an overall guide for calibration certification.

SECTION IV: MATHEMATICAL CALCULATIONS

Variable #1: 4 x 14783 Fire Suppression Aerosol Generator Packaging without Partition

INFORMATION USED FOR CALCULATIONS

| | | |
|---|---------|--------|
| Overall Packaging Tare Weight(less inner articles/pkg) (PTW): | 368.0 | Grams |
| Gross Weight of (1) Inner Article/Packaging (GW): | 2,208.0 | Grams |
| Number of Inner Article/Packaging (# IP): | 4 | |
| Total Weight of Inner Articles/Packaging: | 8,832.0 | Grams |
| Additional Weight Added (AWA): | 0.0 | Grams |
| Overall Height of one Package (OH): | 11.00 | Inches |
| Stack Test # of Samples Tested Simultaneously: | 0 | |

AUTHORIZED PACKAGE GROSS MASS (GM) AND PACKAGE TEST WEIGHT

Overall Pkg Tare Weight (less Inner Articles)(PTW) + Additional Weight Added (AWA)
+ (Gross Weight of (1) Inner Article (GW) x # of Inner Pkg (# IP))

| (PTW | + | AWA) | + | (GW | x | # IP) |
|-------|---|------|----|---------|------|-------|
| 368.0 | + | 0.0 | + | 2,208.0 | x | 4 |
| | | 9.2 | Kg | 20.2 | Lbs. | |

PACKING GROUP DROP HEIGHTS

| | | | |
|--------|-----------|-------------|-------------|
| PG I | 1.8 Meter | 70.9 Inches | 71.0 Inches |
| PG II | 1.2 Meter | 47.2 Inches | 48.0 Inches |
| PG III | 0.8 Meter | 31.5 Inches | 32.0 Inches |

STACKING TEST MINIMUM LOAD CALCULATIONS

Number of Packages in a 3m High Stack (118.2 / Overall Pkg Height (OH) -1)

118.2 / Overall Height of one Pkg (OH) - 1

| (118.2 | / | OH) | -1 | = | # 3m HS |
|--------|---|-------|----|---|---------|
| 118.2 | / | 11.00 | -1 | = | 9.8 |

Stacking Test Load Calculation (Individual Package)

Authorized Pkg Gross Mass (APGM) x # of Pkg in a 3m High Stack (# 3m HS)

| GM | x | # 3m HS |
|-----|---|---------|
| 9.2 | x | 9.8 |

90.2 Kg

198.9 Lbs.

Variable #2: 4 x 14783 Fire Suppression Aerosol Generator Packaging with Partition

INFORMATION USED FOR CALCULATIONS

| | | |
|---|---------|--------|
| Overall Packaging Tare Weight(less inner articles/pkg) (PTW): | 398.0 | Grams |
| Gross Weight of (1) Inner Article/Packaging (GW): | 2,208.0 | Grams |
| Number of Inner Article/Packaging (# IP): | 4 | |
| Total Weight of Inner Articles/Packaging: | 8,832.0 | Grams |
| Additional Weight Added (AWA): | 0.0 | Grams |
| Overall Height of one Package (OH): | 11.00 | Inches |
| Stack Test # of Samples Tested Simultaneously: | 0 | |

AUTHORIZED PACKAGE GROSS MASS (GM) AND PACKAGE TEST WEIGHT

Overall Pkg Tare Weight (less Inner Articles)(PTW) + Additional Weight Added (AWA)
+ (Gross Weight of (1) Inner Article (GW) x # of Inner Pkg (# IP))

| (PTW) | + | AWA) | + | (GW | x | # IP) |
|-------|---|------|----|---------|------|-------|
| 398.0 | + | 0.0 | + | 2,208.0 | x | 4 |
| | | 9.2 | Kg | 20.2 | Lbs. | |

PACKING GROUP DROP HEIGHTS

| | | | |
|--------|-----------|-------------|-------------|
| PG I | 1.8 Meter | 70.9 Inches | 71.0 Inches |
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STACKING TEST MINIMUM LOAD CALCULATIONS

Number of Packages in a 3m High Stack (118.2 / Overall Pkg Height (OH) -1)

118.2 / Overall Height of one Pkg (OH) - 1

| (118.2 | / | OH) | -1 | = | # 3m HS |
|--------|---|-------|----|---|---------|
| 118.2 | / | 11.00 | -1 | = | 9.8 |

Stacking Test Load Calculation (Individual Package)

Authorized Pkg Gross Mass (APGM) x # of Pkg in a 3m High Stack (# 3m HS)

| GM | x | # 3m HS |
|-----|---|---------|
| 9.2 | x | 9.8 |

90.2 Kg

198.9 Lbs.

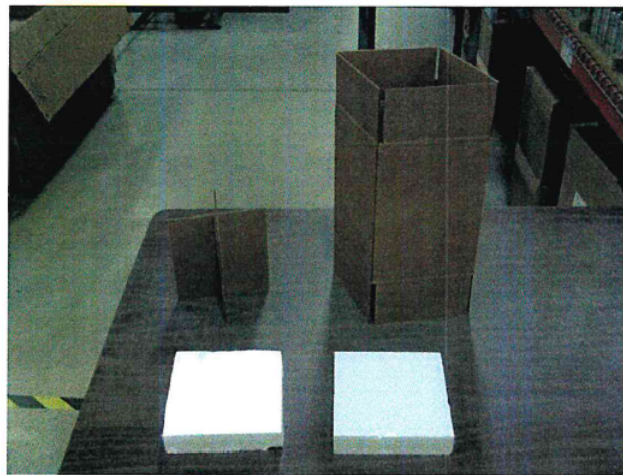
APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

Closure instructions for Fireaway Inc., First Responder 4 pack, PN 15001 for shipment.

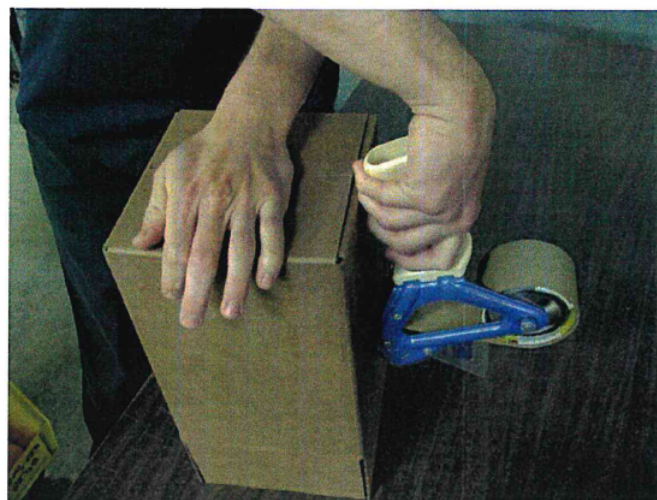
1. Components.
 - a. 2" 3M 375 tape.
 - b. 1 PN 14783 box
 - c. 2 pcs 14776 Styrofoam insert
 - d. 2 pcs 14775 divider.
2. Seal lower flaps on box with (14783) 3M 375 tape. Note: Fold and seal flap as to not obscure POP markings on the box with tape.
3. Insert Styrofoam insert (PN 14776) into bottom of box.
4. Insert divider (PN 14775) into box.
5. Load product into box.
6. Insert 2nd Styrofoam insert on top of product.
7. Close top of box with 3M 375 tape. Note: Make sure ends of tape meet ends of tape from bottom taping.

Closure instructions for Fireaway Inc., First Responder 4 pack, PN 15001 for air shipment.

1. Components.
 - a. 2" 3M 375 tape.
 - b. 1 PN 14783 box
 - c. 2 pcs 14776 styrofoam insert
 - d. 2 pcs 14775 divider. Assemble as shown.



2. Seal lower flaps on box with 3M 375 tape.

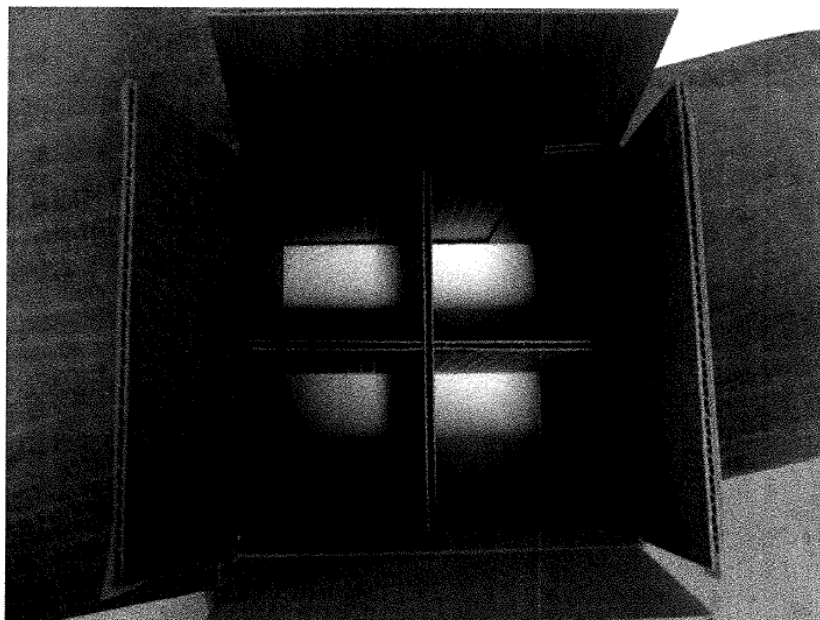




3. Insert Styrofoam insert (PN 14776) into bottom of box.



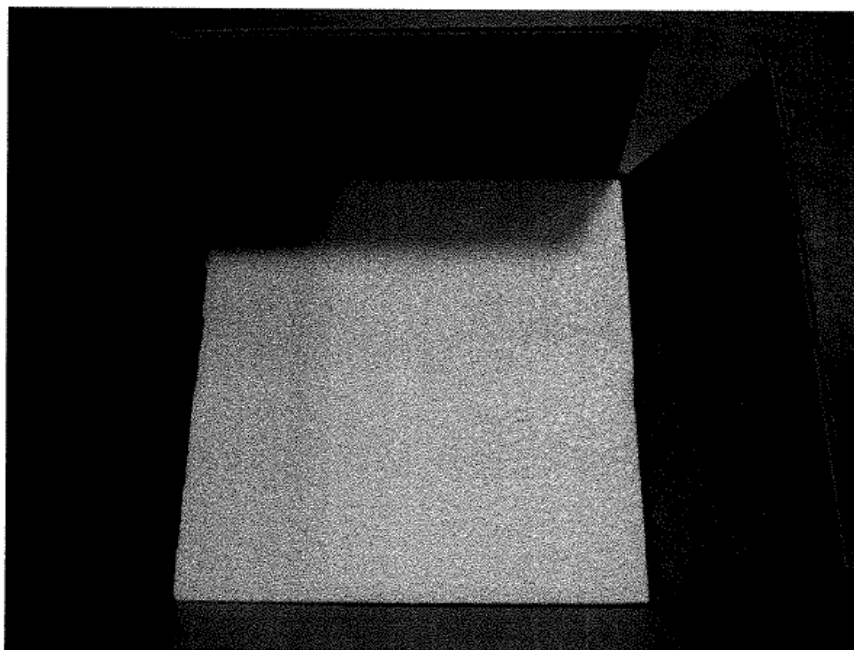
4. Insert divider (PN 14775) into box.



5. Load product into box.



6. Insert 2nd Styrofoam insert on top of product.



7. Close top of box with 3M 375 tape.

